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Passion for Pumps<sup>™</sup>

# LAC SERIES

03

Chemical Thermoplastic Centrifugal Pumps

50 Hz

www.lubipumps.com



### INTRODUCTION

The Lubi LAC series are corrosion resistant thermoplastic pumps designed for continuous pressure circulation or transfer of high corrosive liquids / fluids which are compatible with the pump component materials.

The pump discharge can be rotated 90° as per requirement. These pumps are available in Polypropylene, Polyphenylene Oxide and PVDF material of construction. These pumps are available as Long-coupled with standard TEFC electric motor as well as Flame Proof motor.

#### POLYPROPYLENE

#### **PVDF**

Polypropylene pumps have wide acceptance in PVDF pumps have wide acceptance in Chemical Chemical Industry for handling corrosive liquids / Industry for handling of corrosive liquids / fluids fluids and a suitable choice for handing acids and a suitable choice for handing Hydrochloric alkalis. acid, Caustic liquids, acids and alkalis

#### POLYPHENYLENE OXIDE

Polyphenylene Oxide pumps have wide acceptance in Chemical Industry for handling corrosive liquids / fluids and suitable choice for handing acids, alkalis and inorganic solvents.



### PRODUCT FEATURES

## Chemical Thermoplastic Centrifugal Pumps

- State-of-the art compact design
- Easy and simple to install
- User-friendly operation
- Quiet running
- Reliable and robust construction
- Back pull-out design which simplifies inspection and maintenance
- Rotating parts are dynamically balanced which ensure vibration free performance and enhanced life
- High performance hydraulics
- Double-row angular contact motor side and single-row deep groove pump side bearings provide excellent axial and radial load support.
- Rigid foot design
- Proper oil lubrication is essential for long-term life of bearings and Pumpset
- 'D' type Impeller locking to avoid failure due to reverse rotation

### **APPLICATIONS**

Chemical process Pharmaceutical Food & Beverage processing Steel plants Automobiles Marine/Sea water Water supply Booster service Cooling water Water treatment/Purification OEM Drug and pharmaceutical Agro chemicals Detergents and caustics

### SEAL DESCRIPTION

B Single Mechanical Seal

Single Pusher

Multi spring Mechanical Seal Single outside mounting Teflon bellow Mechanical Seal Rotary face : Glass filled Teflon / Silicon Carbide / Carbon Stationary face : Ceramic / Silicon Carbide

Single outside mounting Mechanical Seal Rotary face : Silicon Carbide / Carbon Stationary face : Ceramic / Silicon Carbide

Balanced Double Mechanical Seal Cartridge Assembly

Rotary face : Silicon Carbide / Carbon Stationary face : Silicon Carbide



SPS

Double Mechanical Seal Cartridge Assembly

### MATERIAL OF CONSTRUCTION







Sr. No.	Component	Material
1	Drive end Bracket with Cover	Cast Iron
2	Ball Bearings	Steel
3	Pump Shaft	AISI 316
4	Oil Seals	Nitrile Rubber
5	Mechanical Seal lock plate	Stainless Steel / Polypropylene / Polyphenylene Oxide / PVDF
6	Mechanical shaft Seal face	Ceramic / Glass filled Teflon / Silicon Carbide / Carbon
7	Shaft Sleeve	Silicon Carbide / Ceramic
8	Volute Casing Cover	Polypropylene / Polyphenylene Oxide / PVDF
9	Rubber seal O-Rings	FKM / EPDM / PTFE
10	Open Impeller with insert	Polypropylene / Polyphenylene Oxide / PVDF
11	Pump Volute	Polypropylene / Polyphenylene Oxide / PVDF
12	Pump casing mounting bolt	AISI 304



### TYPE KEY

Example	LAC	Α	S	RP	SPB	TC F C
Pump type	_					
Pump Size						
A=40x25x125						
B=40x25x160						
C=50x32x125						
D=50x32x160						
E=65x50x160						
F=65x50x200						
Impeller Type						
S - Open						
Wetted Parts						
RP - Polypropylene						
RN - Polyphenylene Oxide						
RV - PVDF	RV - PVDF					
Mechanical Seal Face						
SPB - Single Mechanical Seal						
SPS - Single Pusher Multi spring						
Mechanical Seal						
DPS - Double Mechanical Seal						
Seal Faces						
TC - Glass filled Teflon Vs Ceramic						
SC - Silicon Carbide Vs Ceramic						
CC - Carbon Vs Ceramic						
SS - Silicon Carbide Vs Silicon Carbide						
O-rings						
F - FKM						
E - EPDM						
T - PTFE						
Shaft Sleeve						
C - Ceramic						

S - Silicon Carbide



### **TECHNICAL SPECIFICATION**

#### **Operating Condition**

Flow Range	up to 90 m3/hr			
Head Range	up to 60 m			
Viscosity	up to 145 CP			
Max. Liquid temprature	Polypropylene: 80°C			
	Polyphenylene Oxide : 85°C			
	PVDF: 100°C			
Specific Gravity	1.0 - 2.9			
Operating Pressure	Max. 10.5 bar			
Total Suction Lift	up to 7 mtr. with NRV			

#### Motor

Motor Type	IE-2 / Flame proof TEFC Motor				
Motor Rating	up to 22 kW (30 hp)				
Supply Frequency	50 Hz				
Motor Rated Speed	2900, 1450 rpm				
Nominal Voltage	3 PH, 440 V				
Duty / Rating	S1 / Continuous				
Direction of Rotation	Clockwise as seen from coupling end				
Bearing	Ball Bearing				



### **PERFORMANCE CURVES**

1 -Q **l/min** . 500 . 600 **1/sec** 7 г 6 m³/h 

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