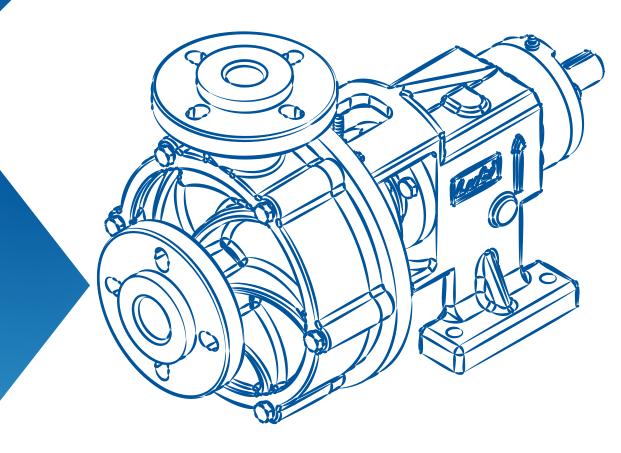




LBC SERIES

Chemical Thermoplastic Centrifugal Pumps



INTRODUCTION

The Lubi LBC series are corrosion resistant thermoplastic pumps designed for continuous pressure circulation or transfer of high corrosive liquids / fluids which are compatible with the pump component materials.

The pump discharge can be rotated 90° as per requirement. These pumps are available in Polypropylene material of construction. These pumps are available as Long-coupled with standard TEFC electric motor as well as Flame Proof motor.

POLYPROPYLENE

Polypropylene pumps have wide acceptance in Chemical Industry for handling corrosive liquids / fluids and a suitable choice for handing acids and alkalis.



PRODUCT FEATURES

Chemical **Thermoplastic** Centrifugal Pumps

- · State-of-the art compact design
- · Easy and simple to install
- · User-friendly operation
- Quiet running
- · Reliable and robust construction
- · Back pull-out design which simplifies inspection and maintenance
- Rotating parts are balanced by design & construction which ensures vibration free performance and enhanced life
- · High performance hydraulics
- Double-row angular contact motor side and single-row deep groove pump side bearings provide excellent axial and radial load support.
- · Rigid foot design
- · Proper oil/Grease lubrication is essential for long-term life of bearings and pumpset

APPLICATIONS

Chemical process

Pharmaceutical

Food & Beverage processing

Steel plants

Automobiles

Marine/Sea water

Water supply

Booster service

Cooling water

Water treatment/Purification

OEM

Drug and pharmaceutical

Agro chemicals

Detergents and caustics

SEAL DESCRIPTION





Single Mechanical Seal Single outside mounting Teflon bellow **Mechanical Seal**

Rotary face: Glass filled Teflon / Silicon

Carbide / Carbon

Stationary face: Ceramic / Silicon Carbide



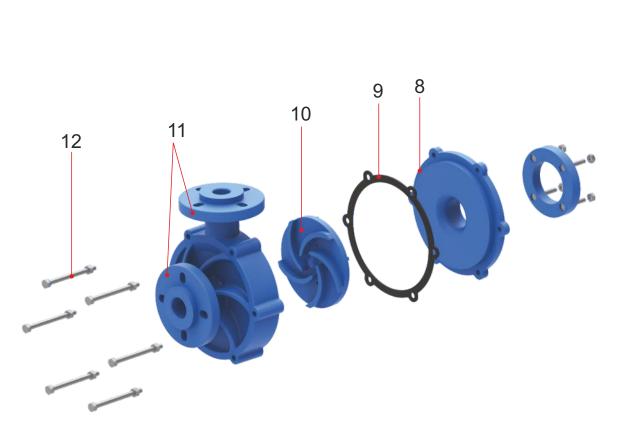


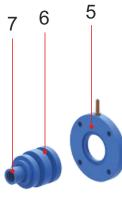
Single Pusher Multi spring Mechanical Seal Single outside mounting Mechanical Seal

Rotary face: Silicon Carbide / Carbon

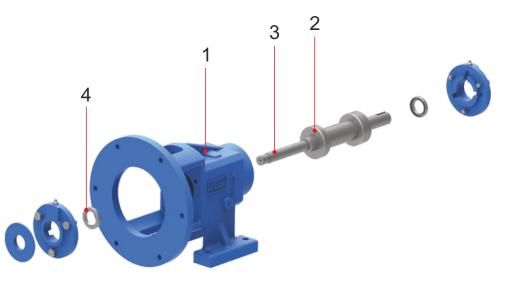
Stationary face: Ceramic / Silicon Carbide

MATERIAL OF CONSTRUCTION









| Sr. No. | Component | Material |
|---------|------------------------------|--|
| 1 | Drive end Bracket with Cover | Cast Iron |
| 2 | Ball Bearings | Steel |
| 3 | Pump Shaft | EN-8 |
| 4 | Oil Seals | Nitrile Rubber |
| 5 | Mechanical Seal lock plate | Hylem |
| 6 | Mechanical shaft Seal face | Glass filled Teflon or Carbon / Ceramic or Silicon Carbide |
| 7 | Shaft Sleeve | Silicon Carbide / Ceramic |
| 8 | Volute Casing Cover | Polypropylene |
| 9 | Rubber seal Gasket | Nitirile Rubber / FKM |
| 10 | Open Impeller with insert | Polypropylene |
| 11 | Pump Volute | Polypropylene |
| 12 | Pump casing mounting bolt | AISI 304 |

TECHNICAL SPECIFICATION

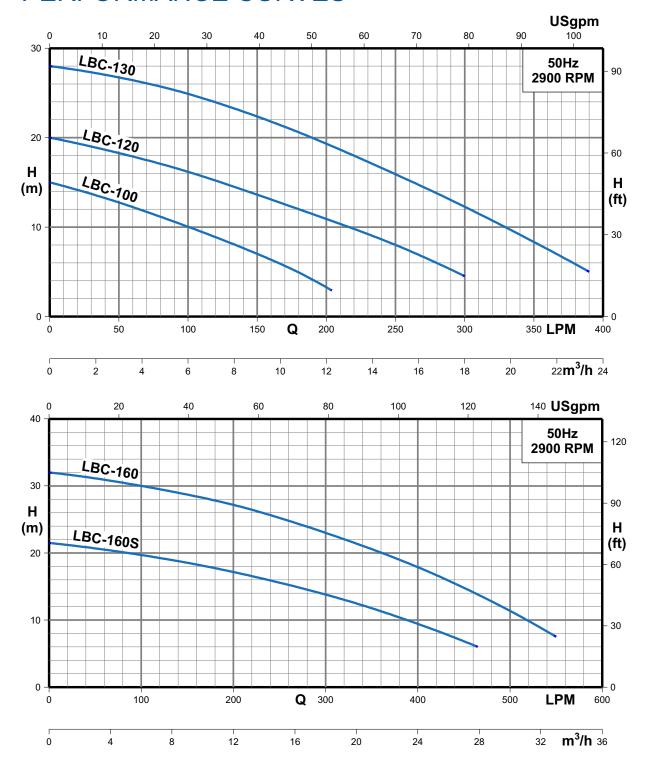
| Operating Condition | LBC100 | LBC120 | LBC130 | LBC160S | LBC160 | LBC55 |
|------------------------|----------------|----------------|----------------|----------------|----------------|----------------|
| Flow Range | up to 14 m³/hr | up to 20 m³/hr | up to 28 m³/hr | up to 34 m³/hr | up to 36 m³/hr | up to 32 m³/hr |
| Head Range | up to 15 m | up to 20 m | up to 28 m | up to 22 m | up to 32 m | up to 17 m |
| Viscosity | up to 145 CP |
| Max. Liquid temprature | | | | | | |
| Polypropylene | 80°C | 80°C | 80°C | 80°C | 80°C | 80°C |
| Specific Gravity | 1 | 1 | 1 | 1 | 1 | 1 |
| Operating Pressure | Max. 1.4 bar | Max. 2.0 bar | Max. 2.8 bar | Max. 3.4 bar | Max. 3.6 bar | Max. 3.2 bar |

Motor

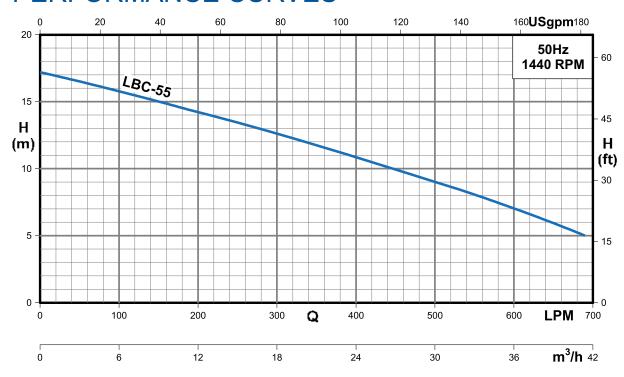
| Motor Type | IE-2 / Flame proof |
|-----------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|
| | TEFC Motor |
| Motor Rating up to | 0.75 kW (1.0 hp) | 1.5 kW (2.0 hp) | 2.25 kW (3.0 hp) | 2.25 kW (3.0 hp) | 3.7 kW (5.0 hp) | 3.7 kW (5.0 hp) |
| Supply Frequency | 50 Hz |
| Motor Rated Speed | 2900 rpm | 1450 rpm |
| Nominal Voltage | 3 PH, 415 V |
| Duty / Rating | S1 / Continuous |
| Direction of Rotation | Clockwise as seen |
| | from coupling end |
| Bearing | Ball Bearing | Ball Bearing | Ball Bearing | Ball Bearing | Ball Bearing | Ball Bearing |



PERFORMANCE CURVES



PERFORMANCE CURVES



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Product Improvement is a continuous process at 'LUBI'. The data given in this publication is therefore subject to revision.



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