# End-Suction Fire Pumpset Diesel Engine Driven







## END-SUCTION FIRE PUMPSET DIESEL ENGINE DRIVEN

## INTRODUCTION

Lubi offers **LBSD** series state-of-the-art fire pumpset with diesel engine driven, single-stage end-suction pump.

These pumpsets are typically used in fire-fighting applications for supplying water to fire hose reels, fire hydrants or sprinkler systems.

Pumps have a discharge range from 400 to 1500 USgpm and the head range from 47 to 165 psi.

These fire pumpsets meet or exceed the requirements of NFPA20.

Installations of these pumpsets would ensure the safety of human life, buildings, expensive plants and equipments.

LBSD fire pumpset shall be used only where a positive suction is provided as specified in NFPA20.

The fire pumpset typically consists of the following equipments:

- D Pump
- Diesel engine assembled with
  - cooling system
  - fuel system
  - battery system
  - exhaust system
- □ Fire pump controller
- Suction and discharge gauges
- □ Air relief valve
- Common base plate

**Note:** For your jockey pump requirements kindly refer our literature for LCR and/or LES pumps.

All above equipments except fuel supply tank and fire pump controller are mounted on a common base frame.

Lubi can also supply Packaged fire pumping system with all required accessories ready for site installation.

## APPLICATIONS

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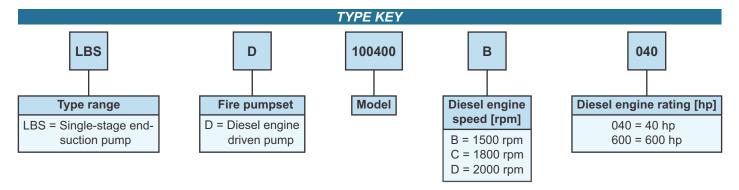
The LBSD fire pumpsets are used in small capacity, diesel engine driven fire-fighting applications for supplying water to fire hose reels, fire hydrants or sprinkler systems in areas which are prone to the hazards of fire. The typical applications are as follow:

- □ Commercial complexes and high rise buildings
- Petrochemical industries and Gas plants
- Airports and ports
- Jetties
- Marine applications
- Power stations and transformer stations
- Chemical industries
- □ Manufacturing plants
- Fire-work industries
- □ Warehouses/godowns.

## FEATURES AND BENEFITS

LBSD fire pumpset offers all features & benefits as mentioned in our LBS pump standard series data booklet. Following are the additional features & benefits offered by these pumpsets:

- □ State-of-the-art design fire pumping system.
- NFPA-20 design
- Compact diesel engine driven pump package
- Rugged construction
- More economical than Horizontal Split Case diesel fire pump packages
- Back pull-out design which simplifies inspection and maintenance without disturbing pipe work
- □ The pump impellers are dynamically balanced to grade 6.3 of ISO 1940
- Low NPSH requirements
- □ Automatic air relief valve
- □ Efficient operation
- Lower initial cost
- Reduced installation time and cost
- Simplified piping design
- Suitable for space saving installation systems and retrofit applications
- Easy access to all working parts
- Ease of maintenance
- □ Single source unit responsibility.

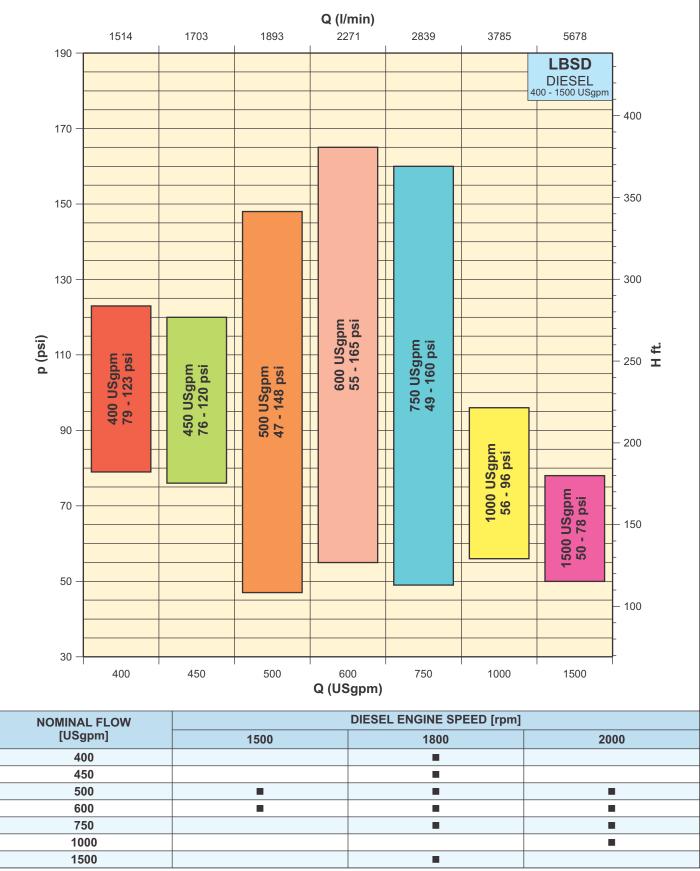




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## PERFORMANCE RANGE - DIESEL ENGINE DRIVEN

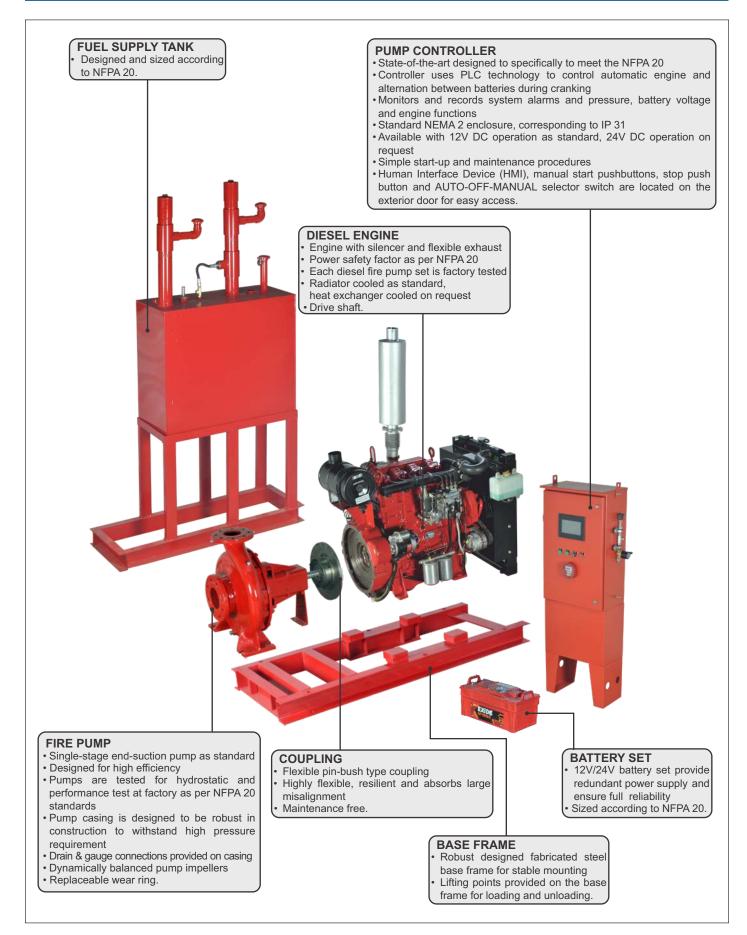


AVAILABLE

LBSD



#### **DESIGN FEATURES - DIESEL ENGINE DRIVEN**







## TECHNICAL SPECIFICATIONS - DIESEL ENGINE DRIVEN

The fire pumpset supplied by Lubi shall include the pump, diesel engine, controller and fittings as detailed in the following technical specifications. All the materials supplied shall be installed as recommended in NFPA 20.

## **1. PUMP TECHNICAL DETAILS**

The fire pump shall be horizontal, centrifugal single-stage end-suction, construction specifically labeled for fire service and shall be a Lubi pump type \_\_\_\_\_\_\_\_ USgpm of clear water at a total differential pressure of \_\_\_\_\_\_\_\_ psig. The pump shall be connected to the (fire standpipe) (fire sprinkler) (underground fire main) system. The suction supply for the fire pump shall be from a (public service water main) (elevated storage tank) (ground storage tank) (underground reservoir) at a maximum pressure of \_\_\_\_\_\_\_ psig and a minimum pressure of \_\_\_\_\_\_\_ psig. The pump casing shall comprise an axial suction port and radial discharge (top centerline) port. Rotating parts shall be removable and can be dismantled without disturbing the pipe work. Pump casing shall be of cast iron. Impeller shall be bronze, enclosed type dynamically balanced and keyed to an alloy steel shaft. Shaft shall to be fitted with replaceable S.S AISI 410 sleeves. Shaft shall be mounted in two deep grooves and regreasable ball bearings. Each stuffing box shall be fitted with lantern rings and graphite gland packing rings. Packing rings shall be removable without disturbing wetted parts or the pump bearings.

#### 2. DIESEL ENGINE DETAILS

The fire pump driver shall be a horizontal shaft type internal combustion diesel engine manufactured by: \_\_\_\_\_\_ Model no. \_\_\_\_\_\_ with maximum power rated kW \_\_\_\_\_\_ at \_\_\_\_\_ rpm. The fire pump shall be directly coupled through flexible coupling to a diesel engine.

### 3. STANDARD ACCESSORIES DETAILS

The pump shall be supplied with the following accessories:

- Combination suction gauge, 3<sup>1</sup>/<sub>2</sub>" dial type with <sup>1</sup>/<sub>4</sub>" cock and lever handle 1 no.
- Air release valve 1 no.
- Discharge gauge, 31/2" dial type with 1/4" cock and lever handle 1 no.

#### 4. FIRE PUMP CONTROLLER DETAILS

The fire pump controller shall be factory assembled, wired and tested as a unit prior to shipment. The controller shall be available for either 12VDC or 24VDC systems. The controller shall include the following standard features:

- NEMA type 2 (IP 31) drip proof metal wall mount or freestanding enclosure
- Dual solid state battery chargers
- Two outer door mounted crank push buttons and two inner panel mounted battery on/off switches
- Outer door mounted key operated AUTO, OFF, MANUAL, mode selector switch
- The controller shall be supplied with a solid state pressure transducer with a range of \_\_\_\_\_ psi for monitoring system pressure and providing the feedback to the controller
- Touch screen color Human Interface Device (HMI) display shall be provided of minimum 5 inch size capable of being read in both direct sunlight or dark lighting conditions
- Touch screen pushbuttons shall be provided on HMI for easy screen navigation, alarm reset, and alarm silencing
- · Controller settings shall be programmable through the HMI and shall be protected by passwords
- All features shall be enabled or disabled through the HMI, no jumpers or external wires shall be needed or allowed to activate or deactivate a feature
- The system status data shall be displayed on the HMI
- · Audible alarm shall be provided with alarm silence feature for silenceable alarms
- Data logging shall be possible with real time/date clock to store the continuous pressure log, event log, alarm log and all user changeable set points and system data. Battery backup of any kind shall not be allowed
- The controller shall be provided with a USB port capable of accepting USB flash memory disk to download historical data of events, alarms and pressure logs
- The controller shall feature a RS 485 serial communication port for use with 2 or 4 wire ModBus RTU communication
- Anti condensation space heaters can be provided when controller is installed in a basement having high humidity (optional).

## 5. BATTERY SET DETAILS

- Each engine shall be provided with two storage battery units.
- Electrolyte shall be added a minimum of 24 hours prior to the time the engine has to be started
- Batteries shall be kept charged at all times and tested frequently (weekly test) to determine condition
- · Only distilled water shall be used
- Battery plates shall be kept submerged at all times.





## TECHNICAL SPECIFICATIONS - DIESEL ENGINE DRIVEN

#### 6. FUEL SUPPLY TANK DETAILS

- The fuel supply tank shall be single/double walled construction conforming to UL 142
- The fuel supply tank and fuel shall be reserved exclusively for the fire pump diesel engine
- There shall be separate fuel supply tank for each engine
- There shall be a separate fuel supply and return line (if required) for each engine
- The fuel supply tank outlet shall be located so that its opening is no lower than the level of the engine's fuel transfer pump
- In sites where temperatures below 0°C (32°F) could be encountered, the fuel supply tank shall be located in the pump room
- A mechanical fuel level gauge shall be provided to show approximate fuel level in the fuel supply tank
- The fuel supply tank shall have a fill connection with a 2 inch lockable fuel cap
- The fuel supply tank shall have a drain connection of atleast 1 inch connection
- The fuel supply tank shall have regular and emergency screened vent connection as per UL 142
- Fuel supply pipe connection with valve shall be provided above 5% capacity of tank
- The fuel supply tank shall be provided with a 2 inch NPT threaded port on the top of the fuel supply tank to accomodate the low fuel level switch
  For double walled tank a 2 inch threaded port shall be provided in the outer tank to accomodate a fuel detector which will help in detection of inner tank leakage.

#### 7. BASE FRAME DETAILS

- · A pump and a engine shall be mounted on a common base frame
- The base frame shall have machined mounting surfaces for pumps as well as diesel engine
- · Lifting points shall be provide on the base frame for loading and unloading
- The baseplate will be provided with holes to accommodate heavy duty anchor bolts for mounting it on the RCC foundation.

#### 8. JOCKEY PUMP DETAILS

The jockey pump shall be manufactured by Lubi Model no.	for a capacity of	USgpm at a pressure boosting of		
psig. The jockey pump shall be driven by a TEFC electric motor of	HP,	rpm,	Volt,	Phase,
Hz.				

## 9. JOCKEY PUMP CONTROLLER DETAILS

The jockey pump shall be controlled by an automatic jockey pump controller model

The jockey pump controller shall be factory assembled, wired and tested as a unit prior to shipment. The controller shall include the following standard features:

- NEMA type 2 (IP 31) drip proof metal freestanding/wall mounting enclosure
- The controller shall have a fused horse power rated door interlocked rotary switch
- The controller shall be of combined manual and automatic type designed for one of the following starting methods
- (a) DOL (b) Star/Delta (c) Soft starter • The controller shall provide protection against overload and single phasing
- The controller shall be supplied with a solid state pressure transducer with a range of \_\_\_\_\_\_ psi for monitoring system pressure and providing the feedback to the controller
- Touch screen color Human Interface Device (HMI) display shall be provided of minimum 3 inch size capable of being read in both direct sunlight or dark lighting conditions
- · Touch screen pushbuttons shall be provided on HMI for easy screen navigation, alarm reset, and alarm silencing
- Controller settings shall be programmable through the HMI and shall be protected by passwords
- All features shall be enabled or disabled through the HMI, no jumpers or external wires shall be needed or allowed to activate or deactivate a feature
- The system status data shall be displayed on the HMI
- Audible alarm shall be provided with alarm silence feature for silenceable alarms
- Data logging shall be possible with real time/date clock to store the continuous pressure log, event log, alarm log and all user changeable set points and system data. Battery backup of any kind shall not allowed
- The controller shall be provided with a USB port capable of accepting USB flash memory disk to download historical data of events, alarms and pressure logs.

#### **10. MOUNTING AND TESTING DETAILS**

The pump shall be suitable for a maximum working pressure of \_\_\_\_\_\_\_. Each pump shall be hydrostatically tested at a pressure of not less than 1.5 times the no flow (shut off) head of the pump's maximum diameter impeller plus the maximum allowable suction head but in no case less than 250 psig. The pump shall be performance tested at rated speed. The pump shall furnish not less than 150% of rated capacity at a pressure not less than 65% of rated head. The shut-off total head of the pump should not exceed 140% of total rated head. A certified test curve, indicating the flow, head, power and efficiency shall be supplied. The fire pump and diesel engine shall be base mounted and aligned at the pump manufacture's factory. Final alignment shall be made after installation on site.

#### **11. PAINTING**

Fire pump, Diesel engine & its controller, base plate and fuel tank are to be painted RAL 3002 as per NFPA 20.

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Product Improvement is a continuous process at 'LUBI'. The data given in this publication is therefore subject to revision.

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